

## DESCRIPTION:

With high ability to withstand the shock loading of large current, BT151B-650R series of silicon controlled rectifiers provide high dv/dt rate with strong resistance to electromagnetic interference. They are especially recommended for use on solid state relay, motorcycle, power charger, T-tools etc.

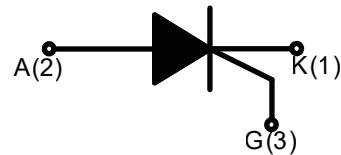


TO-252

TO-263

## MAIN FEATURES

| Symbol             | Value     | Symbol |
|--------------------|-----------|--------|
| $V_{DRM}/ V_{RRM}$ | 650/800   | V      |
| $I_{T(RMS)}$       | 12        | A      |
| $I_{GT}$           | $\leq 15$ | mA     |



## ABSOLUTE MAXIMUM RATINGS

| Parameter  | Symbol       | Value     | Unit            |
|--|--------------|-----------|-----------------|
| Storage junction temperature range   | $T_{stg}$    | -40 - 150 | °C              |
| Operating junction temperature range   | $T_j$        | -40 - 150 | °C              |
| Repetitive peak off-state voltage ( $T_j=25^\circ C$ )                               | $V_{DRM}$    | 650/800   | V               |
| Repetitive peak reverse voltage ( $T_j=25^\circ C$ )                                 | $V_{RRM}$    | 650/800   | V               |
| RMS on-state current<br>TO-252 ( $T_c=115^\circ C$ )<br>TO-263 ( $T_c=100^\circ C$ ) | $I_{T(RMS)}$ | 12        | A               |
| Non repetitive surge peak on-state current<br>( $F=50\text{Hz } tp=10\text{ms}$ )    | $I_{TSM}$    | 120       | A               |
| Non repetitive surge peak on-state current<br>( $F=60\text{Hz } tp=8.3\text{ms}$ )   | $I_{TSM}$    | 132       | A               |
| $I^2t$ value for fusing ( $tp=10\text{ms}$ )   | $I^2t$       | 72        | $A^2\text{s}$   |
| Repetitive rate of rise of on-state current<br>( $I_G=2 \times I_{GT}$ )             | $dI_T/dt$    | 50        | $A/\mu\text{s}$ |
| Peak gate current  | $I_{GM}$     | 2         | A               |

|                                |             |     |   |
|--------------------------------|-------------|-----|---|
| Peak gate power                | $P_{GM}$    | 5   | W |
| Average gate power dissipation | $P_{G(AV)}$ | 0.5 | W |

**ELECTRICAL CHARACTERISTICS (T<sub>j</sub>=25°C unless otherwise specified)**

| Symbol           | Test Condition   | Value |      |      | Unit |
|------------------|--|-------|------|------|------|
|                  |  | MIN.  | TYP. | MAX. |      |
| I <sub>GT</sub>  | V <sub>D</sub> =12V R <sub>L</sub> =33Ω  | -     | 4    | 15   | mA   |
| V <sub>GT</sub>  |  | -     | 0.75 | 1.5  | V    |
| V <sub>GD</sub>  | V <sub>D</sub> =V <sub>DRM</sub> T <sub>j</sub> =150°C R <sub>L</sub> =3.3KΩ             | 0.2   | -    | -    | V    |
| I <sub>L</sub>   | I <sub>G</sub> =1.2I <sub>GT</sub>   | -     | 12   | 40   | mA   |
| I <sub>H</sub>   | I <sub>T</sub> =500mA  | -     | 12   | 30   | mA   |
| dV/dt            | V <sub>D</sub> =540V Gate Open T <sub>j</sub> =150°C                                     | 50    | -    | -    | V/μs |
| dV/dt            | V <sub>D</sub> =436V Gate Open T <sub>j</sub> =150°C                                     | 80    | -    | -    | V/μs |
| t <sub>on</sub>  | I <sub>GT</sub> =20mA I <sub>A</sub> =100mA I <sub>R</sub> =10mA<br>T <sub>j</sub> =25°C | -     | 2    | -    | μs   |
| t <sub>off</sub> |  | -     | 30   | -    | μs   |
| R <sub>d</sub>   | Dynamic resistance T <sub>j</sub> =125°C   | -     | -    | 35   | mΩ   |

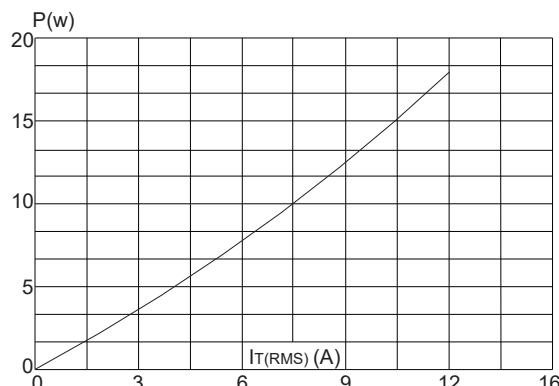
**STATIC CHARACTERISTICS**

| Symbol           | Parameter                        |                       | Value(MAX) | Unit |
|------------------|----------------------------------|-----------------------|------------|------|
| V <sub>TM</sub>  | I <sub>TM</sub> =23A             | t <sub>p</sub> =380μs | 1.6        | V    |
| I <sub>DRM</sub> | V <sub>D</sub> =V <sub>DRM</sub> | T <sub>j</sub> =25°C  | 10         | μA   |
| I <sub>RRM</sub> |                                  | T <sub>j</sub> =150°C | 1          | mA   |

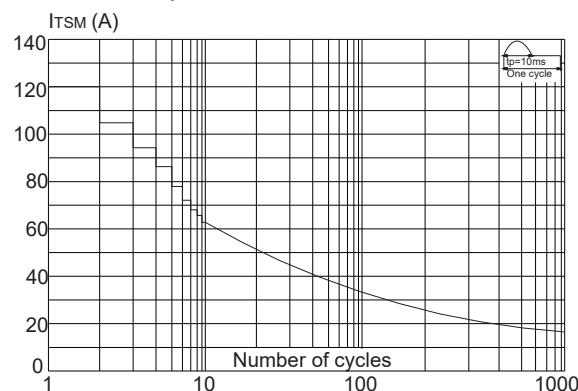
**THERMAL RESISTANCES**

| Symbol               | Parameter           |            | Value | Unit |
|----------------------|---------------------|------------|-------|------|
| R <sub>th(j-c)</sub> | Junction to case    | TO-252 1.3 |       | °C/W |
|                      |                     | TO-263     | 2.0   |      |
| R <sub>th(j-a)</sub> | Junction to ambient | TO-252 70  |       |      |
|                      |                     | TO-263     | 45    |      |

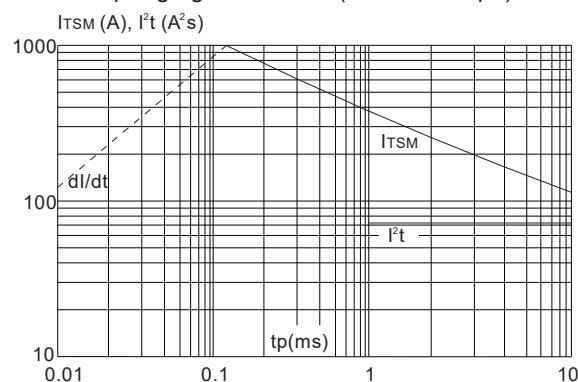
**FIG.1:** Maximum power dissipation versus RMS on-state current



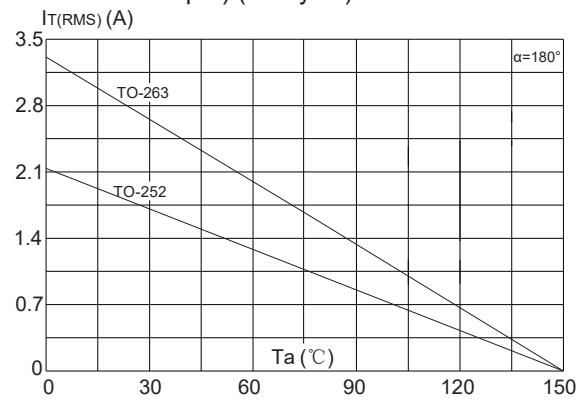
**FIG.3:** Surge peak on-state current versus number of cycles



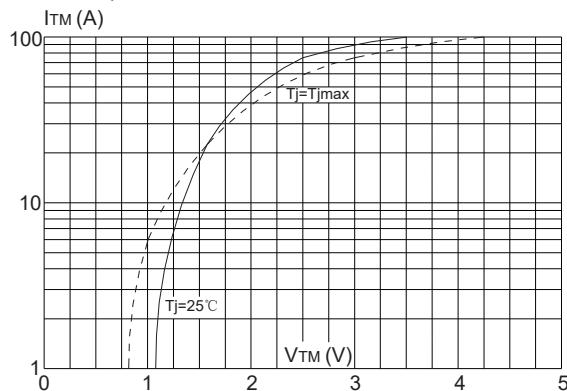
**FIG.5:** Non-repetitive surge peak on-state current for a sinusoidal pulse with width  $t_p < 10\text{ms}$ , and corresponding value of  $I^2t$  ( $dI/dt < 50\text{A}/\mu\text{s}$ )



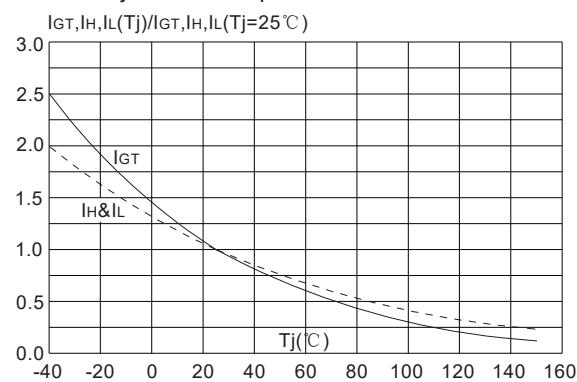
**FIG.2:** RMS on-state current versus ambient temperature (printed circuit board FR4, copper thickness: 35 $\mu\text{m}$ ) (full cycle)



**FIG.4:** On-state characteristics (maximum values)



**FIG.6:** Relative variations of gate trigger current, holding current and latching current versus junction temperature



## SOLDERING PARAMETERS

|   |                                       |   |
|---|---------------------------------------|---|
| Reflow Condition  |                                       | Pb-Free assembly<br>(see figure at right) |
| Pre Heat  | -Temperature Min<br>( $T_{s(\min)}$ ) | +150°C                                    |
|   | -Temperature Max( $T_{s(\max)}$ )     | +200°C                                    |
|   | -Time (Min to Max) (ts)               | 60-180 secs.                              |
| Average ramp up rate<br>(Liquidus Temp ( $T_L$ ) to peak) |                                       | 3°C/sec. Max                              |
| $T_{s(\max)}$ to $T_L$ - Ramp-up Rate                     |                                       | 3°C/sec. Max                              |
| Reflow  | -Temperature( $T_L$ )<br>(Liquidus)   | +217°C                                    |
|   | -Temperature( $t_L$ )                 | 60-150 secs.                              |
| Peak Temp ( $T_p$ )                                       |                                       | +260(+0/-5)°C                             |
| Time within 5°C of actual<br>Peak Temp ( $t_p$ )          |                                       | 20-40secs.                                |
| Ramp-down Rate  |                                       | 6°C/sec. Max                              |
| Time 25°C to Peak Temp ( $T_p$ )                          |                                       | 8 min. Max                                |
| Do not exceed   |                                       | +260°C                                    |

