

## DESCRIPTION:

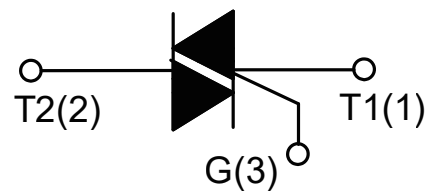
With high ability to withstand the shock loading of large current, BTA212B-600D series triacs provide high dv/dt rate with strong resistance to electro-magnetic interface. With high commutation performances, 3 quadrants products especially recommended for use on inductive load.



TO-263

## MAIN FEATURES

Symbol	Value	Unit
$I_{T(RMS)}$	12	A
$V_{DRM}/V_{RRM}$	600/800/1200	V



## ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Value	Unit
Storage junction temperature range		$T_{stg}$	-40-150	°C
Operating junction temperature range		$T_j$	-40-125	°C
Repetitive peak off-state voltage ( $T_j=25^\circ\text{C}$ )		$V_{DRM}$	600/800/1200	V
Repetitive peak reverse voltage ( $T_j=25^\circ\text{C}$ )		$V_{RRM}$	600/800/1200	V
Non repetitive surge peak Off-state voltage		$V_{DSM}$	$V_{DRM} + 100$	V
Non repetitive peak reverse voltage		$V_{RSM}$	$V_{RRM} + 100$	V
RMS on-state current	TO-263 ( $T_C=100^\circ\text{C}$ )	$I_{T(RMS)}$	12	A
Non repetitive surge peak on-state current (full cycle, $F=50\text{Hz}$ )		$I_{TSM}$	120	A
$I^2t$ value for fusing ( $t_p=10\text{ms}$ )		$I^2t$	78	$\text{A}^2\text{s}$
Critical rate of rise of on-state current ( $I_G=2 \times I_{GT}$ )	I - II - III	$di/dt$	50	$\text{A}/\mu\text{s}$
Peak gate current		$I_{GM}$	4	A
Average gate power dissipation		$P_{G(AV)}$	1	W
Peak gate power		$P_{GM}$	5	W

**ELECTRICAL CHARACTERISTICS** ( $T_j=25^\circ\text{C}$  unless otherwise specified)

**3 Quadrants**

Symbol	Test Condition	Quadrant		Value				Unit
				BW	CW	SW	TW	
$I_{GT}$	$V_D=12\text{V } R_L=33\Omega$	I - II -III	MAX	50	35	10	5	mA
$V_{GT}$		I - II -III	MAX	1.3				V
$V_{GD}$	$V_D=V_{DRM} T_j=125^\circ\text{C}$ $R_L=3.3\text{K}\Omega$	I - II -III	MIN	0.2				V
$I_L$	$I_G=1.2I_{GT}$	I -III	MAX	80	50	30	20	mA
		II		90	60	40	30	
$I_H$	$I_T=100\text{mA}$		MAX	60	40	20	15	mA
dV/dt	$V_D=2/3V_{DRM}$ Gate Open $T_j=125^\circ\text{C}$		MIN	1000	500	200	100	V/ $\mu\text{s}$
(dI/dt) <sub>c</sub>	Without snubber $T_j=125^\circ\text{C}$		MIN	12	6.5	2.9	1	A/ms

**4 Quadrants**

Symbol	Test Condition	Quadrant		Value		Unit
				B	C	
$I_{GT}$	$V_D=12\text{V } R_L=33\Omega$	I - II -III	MAX	50	25	mA
		IV		70	50	
$V_{GT}$	ALL		MAX	1.3		V
$V_{GD}$	$V_D=V_{DRM} T_j=125^\circ\text{C}$ $R_L=3.3\text{K}\Omega$	ALL	MIN	0.2		V
$I_L$	$I_G=1.2I_{GT}$	I -III-IV	MAX	50	40	mA
		II		100	80	
$I_H$	$I_T=100\text{mA}$		MAX	50	25	mA
dV/dt	$V_D=2/3V_{DRM}$ Gate Open $T_j=125^\circ\text{C}$		MIN	500	200	V/ $\mu\text{s}$
(dV/dt) <sub>c</sub>	(dI/dt) <sub>c</sub> =5.3A/ms $T_j=125^\circ\text{C}$		MIN	10	5	V/ $\mu\text{s}$

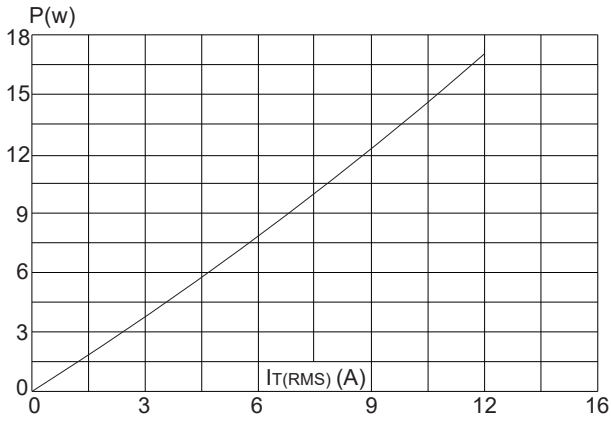
**STATIC CHARACTERISTICS**

Symbol	Parameter		Value(MAX)	Unit
$V_{TM}$	$I_{TM} = 17A$ $t_p = 380\mu s$	$T_j = 25^\circ C$	1.5	V
$I_{DRM}$	$V_D = V_{DRM}$ $V_R = V_{RRM}$	$T_j = 25^\circ C$	5	$\mu A$
$I_{RRM}$		$T_j = 125^\circ C$	1	mA

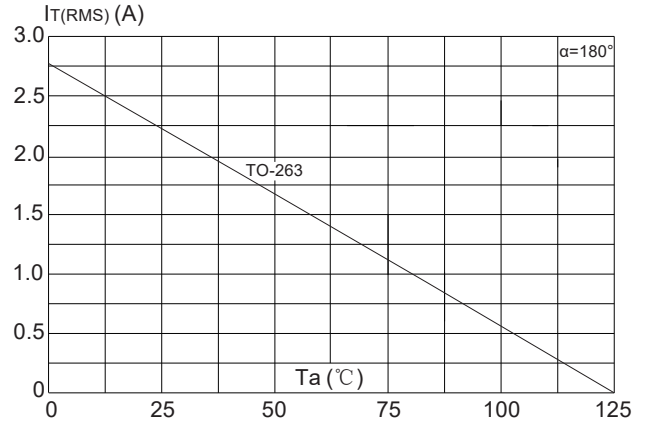
**THERMAL RESISTANCES**

Symbol	Parameter		Value	Unit
$R_{th(j-c)}$	junction to case(AC)	TO-263	1.4	$^\circ C/W$
$R_{th(j-a)}$	junction to ambient		45	

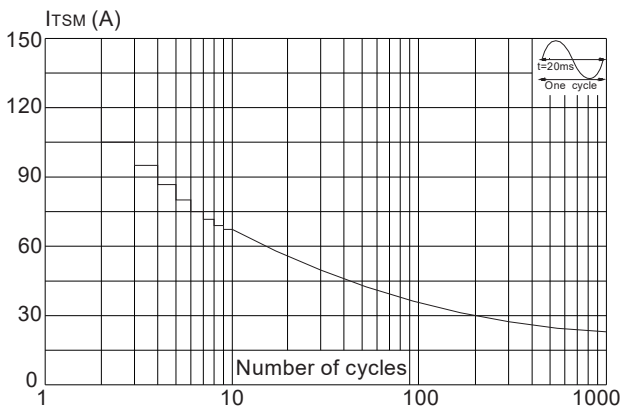
**FIG.1** Maximum power dissipation versus RMS on-state current



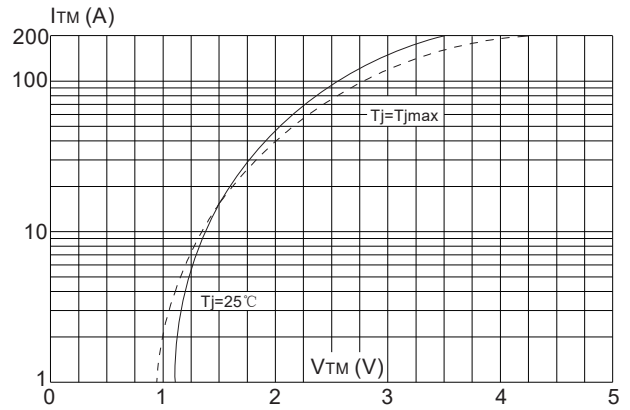
**FIG.2:** RMS on-state current versus ambient temperature (printed circuit board FR4, copper thickness: 35 $\mu$ m) (full cycle)



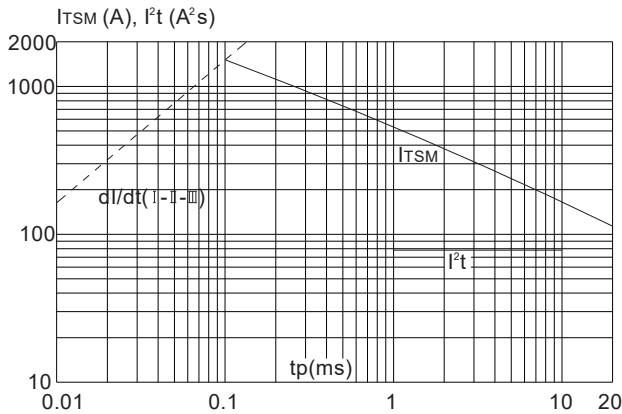
**FIG.3:** Surge peak on-state current versus number of cycles



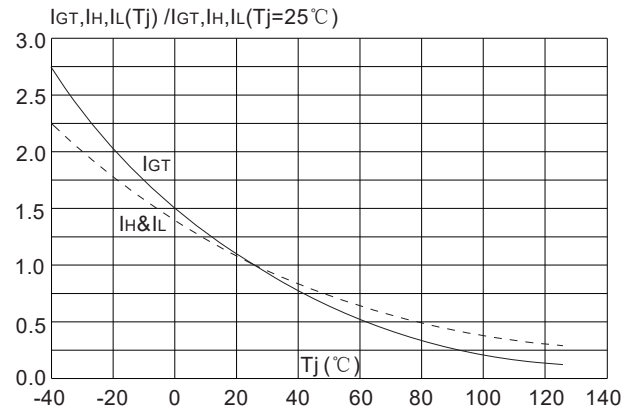
**FIG.4:** On-state characteristics (maximum values)



**FIG.5:** Non-repetitive surge peak on-state current for a sinusoidal pulse with width  $t_p < 20\text{ms}$ , and corresponding value of  $I^2t$  ( $dI/dt(I-II-III) < 50\text{A}/\mu\text{s}$ )



**FIG.6:** Relative variations of gate trigger current, holding current and latching current versus junction temperature



## SOLDERING PARAMETERS

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ( $T_{s(\text{min})}$ )	+150 $^{\circ}\text{C}$
	-Temperature Max( $T_{s(\text{max})}$ )	+200 $^{\circ}\text{C}$
	-Time (Min to Max) ( $t_s$ )	60-180 secs.
Average ramp up rate (Liquidus Temp ( $T_L$ ) to peak)		3 $^{\circ}\text{C}/\text{sec. Max}$
$T_{s(\text{max})}$ to $T_L$ - Ramp-up Rate		3 $^{\circ}\text{C}/\text{sec. Max}$
Reflow	-Temperature( $T_L$ ) (Liquidus)	+217 $^{\circ}\text{C}$
	-Temperature( $t_L$ )	60-150 secs.
Peak Temp ( $T_P$ )		+260(+0/-5) $^{\circ}\text{C}$
Time within 5 $^{\circ}\text{C}$ of actual Peak Temp ( $t_p$ )		20-40secs.
Ramp-down Rate		6 $^{\circ}\text{C}/\text{sec. Max}$
Time 25 $^{\circ}\text{C}$ to Peak Temp ( $T_P$ )		8 min. Max
Do not exceed		+260 $^{\circ}\text{C}$

