

## DESCRIPTION:

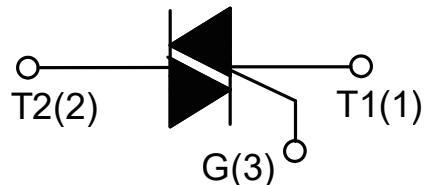
With high ability to withstand the shock loading of large current, T1210-800G series triacs provide high dv/dt rate with strong resistance to electromagnetic interface. With high commutation performances, 3 quadrants products especially recommended for use on inductive load.



TO-263

## MAIN FEATURES

Symbol	Value	Unit
I <sub>T(RMS)</sub>	12	A
V <sub>DRM</sub> /V <sub>RRM</sub>	600/800/1200	V



## ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Value	Unit
Storage junction temperature range	T <sub>stg</sub>	-40-150	°C
Operating junction temperature range	T <sub>j</sub>	-40-125	°C
Repetitive peak off-state voltage (T <sub>j</sub> =25°C)	V <sub>DRM</sub>	600/800/1200	V
Repetitive peak reverse voltage (T <sub>j</sub> =25°C)	V <sub>RRM</sub>	600/800/1200	V
Non repetitive surge peak Off-state voltage	V <sub>DSM</sub>	V <sub>DRM</sub> +100	V
Non repetitive peak reverse voltage	V <sub>RSM</sub>	V <sub>RRM</sub> +100	V
RMS on-state current (T <sub>c</sub> =100°C)	I <sub>T(RMS)</sub>	12	A
Non repetitive surge peak on-state current (full cycle, F=50Hz)	I <sub>TSM</sub>	120	A
I <sup>2</sup> t value for fusing (tp=10ms)	I <sup>2</sup> t	78	A <sup>2</sup> s
Critical rate of rise of on-state current (I <sub>G</sub> =2×I <sub>GT</sub> )	dI/dt	50	A/μs
Peak gate current	I <sub>GM</sub>	4	A
Average gate power dissipation	P <sub>G(AV)</sub>	1	W
Peak gate power	P <sub>GM</sub>	5	W

**ELECTRICAL CHARACTERISTICS (T<sub>j</sub>=25°C unless otherwise specified)**
**3 Quadrants**

<b>Symbol</b>	<b>Test Condition</b>	<b>Quadrant</b>		<b>Value</b>				<b>Unit</b>
				<b>BW</b>	<b>CW</b>	<b>SW</b>	<b>TW</b>	
I <sub>GT</sub>	V <sub>D</sub> =12V R <sub>L</sub> =33Ω	I - II - III	MAX	50	35	10	5	mA
V <sub>GT</sub>		I - II - III	MAX	1.3				V
V <sub>GD</sub>	V <sub>D</sub> =V <sub>DRM</sub> T <sub>j</sub> =125°C R <sub>L</sub> =3.3KΩ	I - II - III	MIN	0.2				V
I <sub>L</sub>	I <sub>G</sub> =1.2I <sub>GT</sub>	I - III	MAX	80	50	30	20	mA
		II		90	60	40	30	
I <sub>H</sub>	I <sub>T</sub> =100mA		MAX	60	40	20	15	mA
dV/dt	V <sub>D</sub> =2/3V <sub>DRM</sub> Gate Open T <sub>j</sub> =125°C		MIN	1000	500	200	100	V/μs
(dI/dt)c	Without snubber T <sub>j</sub> =125°C		MIN	12	6.5	2.9	1	A/ms

**4 Quadrants**

<b>Symbol</b>	<b>Test Condition</b>	<b>Quadrant</b>		<b>Value</b>		<b>Unit</b>	
				<b>B</b>	<b>C</b>		
I <sub>GT</sub>	V <sub>D</sub> =12V R <sub>L</sub> =33Ω	I - II - III	MAX	50	25	mA	
		IV		70	50		
V <sub>GT</sub>		ALL	MAX	1.3			
V <sub>GD</sub>	V <sub>D</sub> =V <sub>DRM</sub> T <sub>j</sub> =125°C R <sub>L</sub> =3.3KΩ	ALL	MIN	0.2			
I <sub>L</sub>	I <sub>G</sub> =1.2I <sub>GT</sub>	I - III - IV	MAX	50	40	mA	
		II		100	80		
I <sub>H</sub>	I <sub>T</sub> =100mA		MAX	50	25	mA	
dV/dt	V <sub>D</sub> =2/3V <sub>DRM</sub> Gate Open T <sub>j</sub> =125°C		MIN	500	200	V/μs	
(dV/dt)c	(dI/dt)c=5.3A/ms T <sub>j</sub> =125°C		MIN	10	5	V/μs	



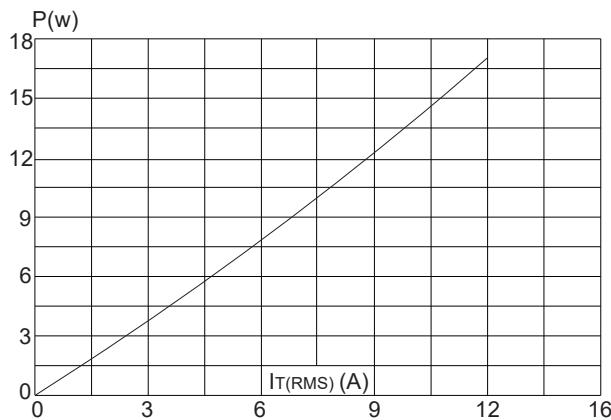
## STATIC CHARACTERISTICS

Symbol	Parameter		Value(MAX)	Unit
$V_{TM}$	$I_{TM} = 17A$	$t_p = 380\mu s$	1.5	V
$I_{DRM}$	$V_D = V_{DRM}$	$T_j = 25^\circ C$	5	$\mu A$
$I_{RRM}$		$T_j = 125^\circ C$	1	mA

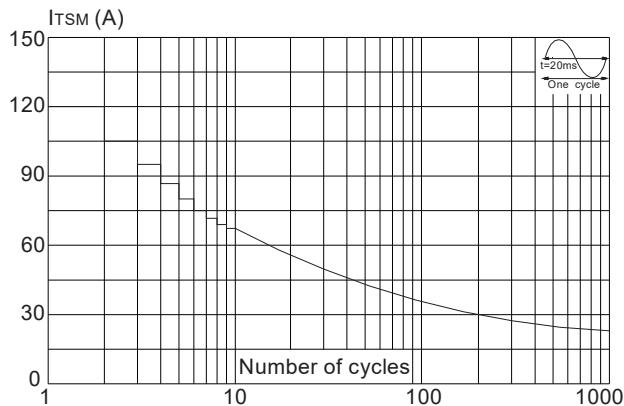
## THERMAL RESISTANCES

Symbol	Parameter		Value	Unit
$R_{th(j-c)}$	junction to case(AC)	TO-263	1.4	$^\circ C/W$
$R_{th(j-a)}$	junction to ambient		45	

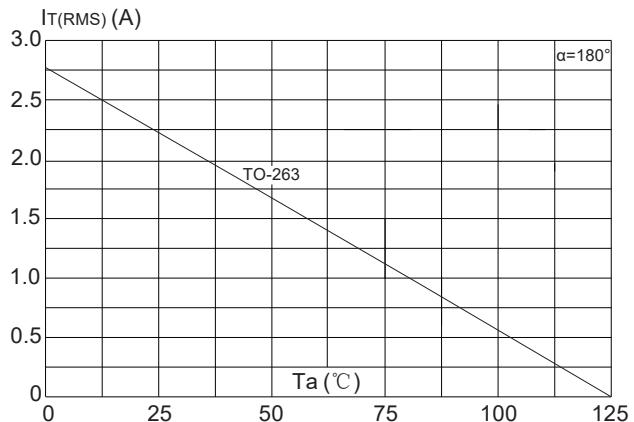
**FIG.1** Maximum power dissipation versus RMS on-state current



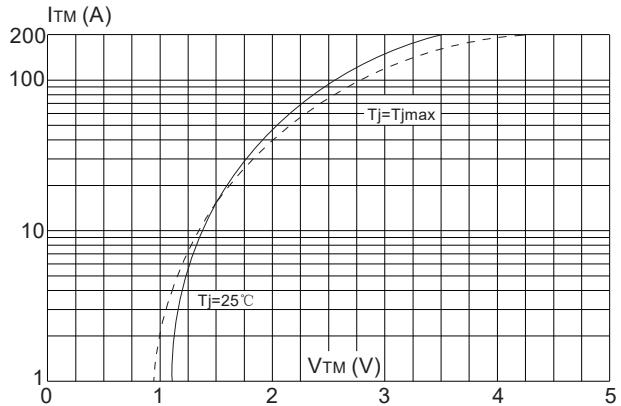
**FIG.3:** Surge peak on-state current versus number of cycles



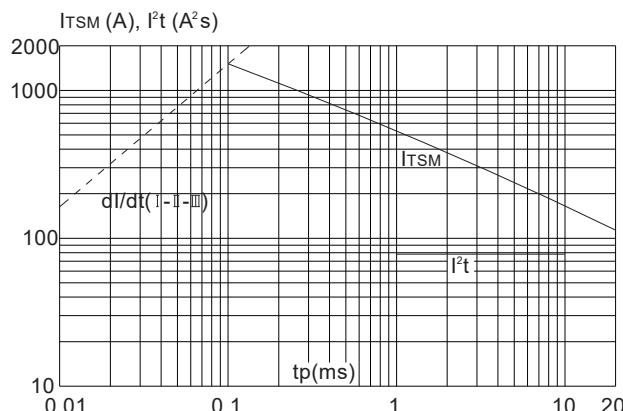
**FIG.2:** RMS on-state current versus ambient temperature (printed circuit board FR4, copper thickness: 35μm) (full cycle)



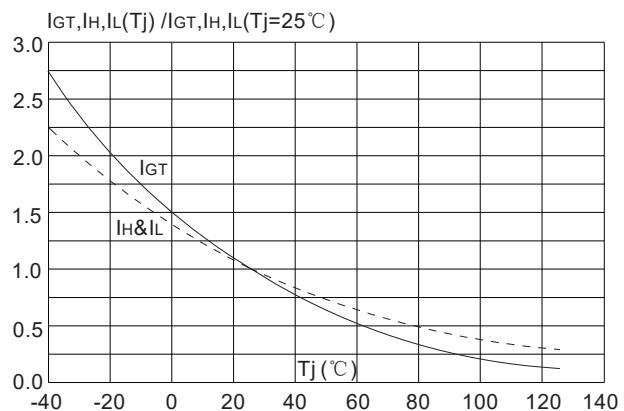
**FIG.4:** On-state characteristics (maximum values)



**FIG.5:** Non-repetitive surge peak on-state current for a sinusoidal pulse with width  $t_p < 20\text{ms}$ , and corresponding value of  $I^2t$  ( $dI/dt(I-I-III) < 50\text{A}/\mu\text{s}$ )



**FIG.6:** Relative variations of gate trigger current, holding current and latching current versus junction temperature



## SOLDERING PARAMETERS

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ( $T_{s(\min)}$ )	+150°C
	-Temperature Max( $T_{s(\max)}$ )	+200°C
	-Time (Min to Max) (ts)	60-180 secs.
Average ramp up rate (Liquidus Temp ( $T_L$ )to peak)		3°C/sec. Max
$T_{s(\max)}$ to $T_L$ - Ramp-up Rate		3°C/sec. Max
Reflow	-Temperature( $T_L$ ) (Liquidus)	+217°C
	-Temperature( $t_L$ )	60-150 secs.
Peak Temp ( $T_P$ )		+260(+0/-5)°C
Time within 5°C of actual Peak Temp ( $t_p$ )		20-40secs.
Ramp-down Rate		6°C/sec. Max
Time 25°C to Peak Temp ( $T_P$ )		8 min. Max
Do not exceed		+260°C

