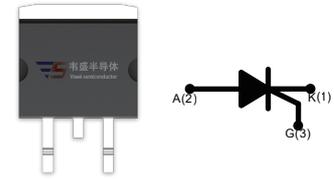


**DESCRIPTION:**

With high ability to withstand the shock loading of large current, TN2540-600G series of silicon controlled rectifiers provide high dv/dt rate with strong resistance to electromagnetic interference. They are especially recommended for use on solid state relay, motorcycle, power charger, T-tools etc.



TO-263

**MAIN FEATURES**

Symbol	JCT625	JCT825
$V_{DRM}/V_{RRM}$	600V	800V
$I_{T(RMS)}$	25A	
$I_{GT}$	$\leq 40mA$	

**ABSOLUTE MAXIMUM RATINGS**

Parameter	Symbol	Value	Unit
Storage junction temperature range	$T_{stg}$	-40-150	$^{\circ}C$
Operating junction temperature range	$T_j$	-40-150	$^{\circ}C$
Repetitive peak off-state voltage( $T_j=25^{\circ}C$ )	$V_{DRM}$	600/800	V
Repetitive peak reverse voltage( $T_j=25^{\circ}C$ )	$V_{RRM}$	600/800	V
RMS on-state current TO-263 ( $T_C=90^{\circ}C$ )	$I_{T(RMS)}$	25	A
Non repetitive surge peak on-state current ( $t_p=10ms$ )	$I_{TSM}$	300	A
$I^2t$ value for fusing ( $t_p=10ms$ )	$I^2t$	450	$A^2s$
Critical rate of rise of on-state current ( $I_G=2 \times I_{GT}$ )	$di/dt$	50	$A/\mu s$
Peak gate current	$I_{GM}$	4	A
Average gate power dissipation	$P_{G(AV)}$	1	W
Peak gate power	$P_{GM}$	5	W

**ELECTRICAL CHARACTERISTICS** ( $T_j=25^\circ\text{C}$  unless otherwise specified)

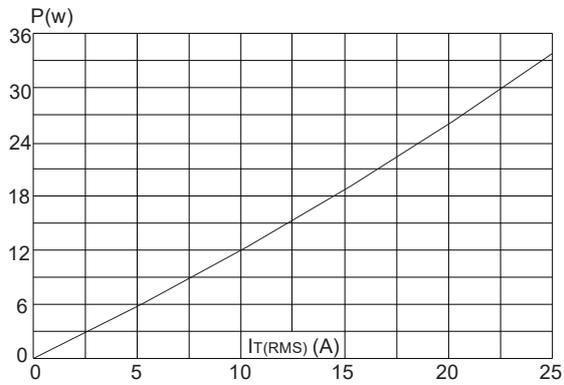
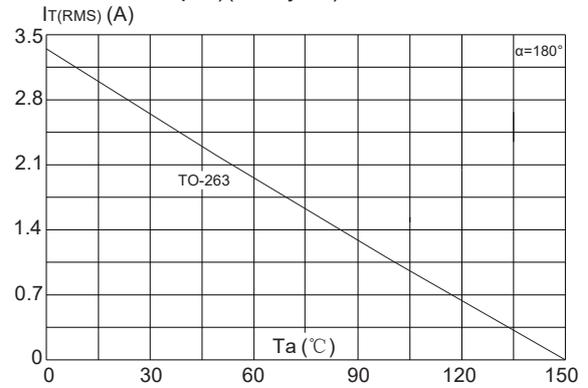
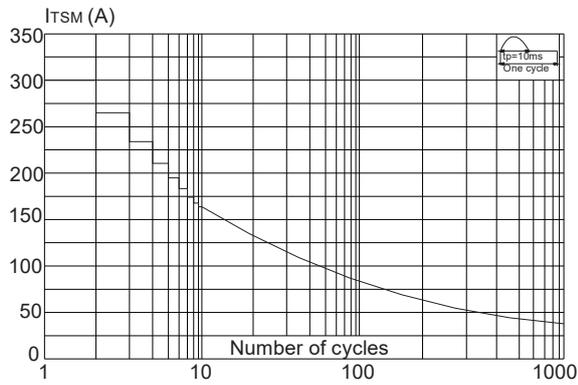
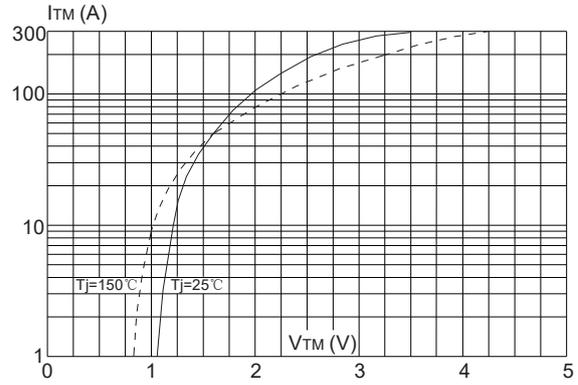
Symbol	Test Condition	Value			Unit
		MIN.	TYP.	MAX.	
$I_{GT}$	$V_D=12\text{V } R_L=33\Omega$	-	-	40	mA
$V_{GT}$		-	-	1.3	V
$V_{GD}$	$V_D=V_{DRM} T_j=150^\circ\text{C } R_L=3.3\text{K}\Omega$	0.2	-	-	V
$I_L$	$I_G=1.2I_{GT}$	-	-	90	mA
$I_H$	$I_T=500\text{mA}$	-	-	80	mA
dV/dt	$V_D=2/3V_{DRM}$ Gate Open $T_j=150^\circ\text{C}$	200	-	-	V/ $\mu\text{s}$

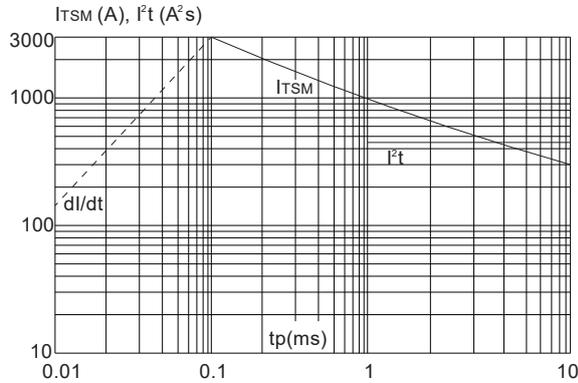
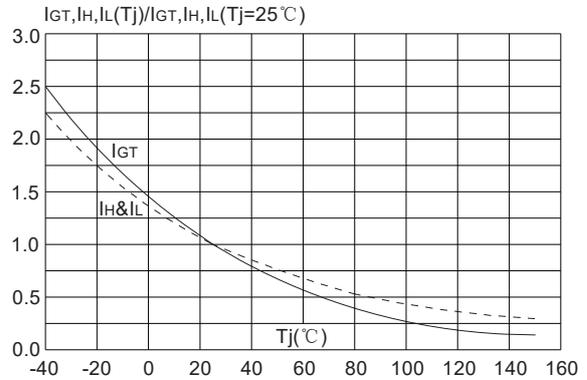
**STATIC CHARACTERISTICS**

Symbol	Parameter		Value(MAX)	Unit
$V_{TM}$	$I_{TM}=50\text{A } t_p=380\mu\text{s}$	$T_j=25^\circ\text{C}$	1.55	V
$I_{DRM}$	$V_D=V_{DRM} V_R=V_{RRM}$	$T_j=25^\circ\text{C}$	10	$\mu\text{A}$
$I_{RRM}$		$T_j=150^\circ\text{C}$	4	mA

**THERMAL RESISTANCES**

Symbol	Parameter		Value	Unit
$R_{th(j-c)}$	junction to case(AC)	TO-263	1.9	$^\circ\text{C/W}$
$R_{th(j-a)}$	junction to ambient		45	

**FIG.1:** Maximum power dissipation versus RMS on-state current

**FIG.2:** RMS on-state current versus ambient temperature (printed circuit board FR4, copper thickness:35 $\mu$ m)(full cycle)

**FIG.3:** Surge peak on-state current versus number of cycles

**FIG.4:** On-state characteristics (maximum values)


**FIG.5:** Non-repetitive surge peak on-state current for a sinusoidal pulse with width  $t_p < 10\text{ms}$ , and corresponding value of  $I^2t$  ( $di/dt < 50\text{A}/\mu\text{s}$ )

**FIG.6:** Relative variations of gate trigger current, holding current and latching current versus junction temperature


## SOLDERING PARAMETERS

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ( $T_{s(\text{min})}$ )	+150°C
	-Temperature Max ( $T_{s(\text{max})}$ )	+200°C
	-Time (Min to Max) ( $t_s$ )	60-180 secs.
Average ramp up rate (Liquidus Temp ( $T_L$ ) to peak)		3°C/sec. Max
$T_{s(\text{max})}$ to $T_L$ - Ramp-up Rate		3°C/sec. Max
Reflow	-Temperature ( $T_L$ ) (Liquidus)	+217°C
	-Temperature ( $t_L$ )	60-150 secs.
Peak Temp ( $T_p$ )		+260(+0/-5)°C
Time within 5°C of actual Peak Temp ( $t_p$ )		20-40secs.
Ramp-down Rate		6°C/sec. Max
Time 25°C to Peak Temp ( $T_p$ )		8 min. Max
Do not exceed		+260°C

